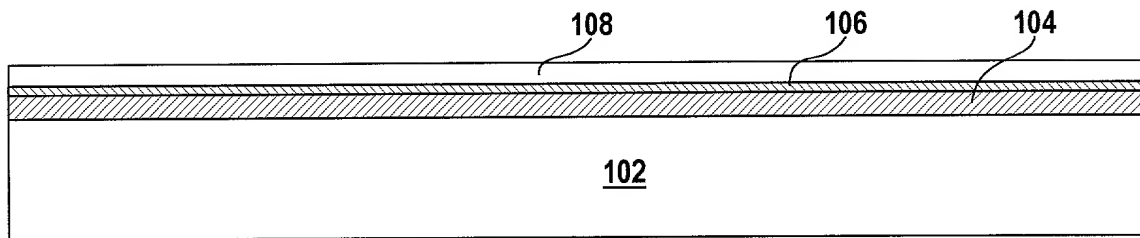


FIG. 1

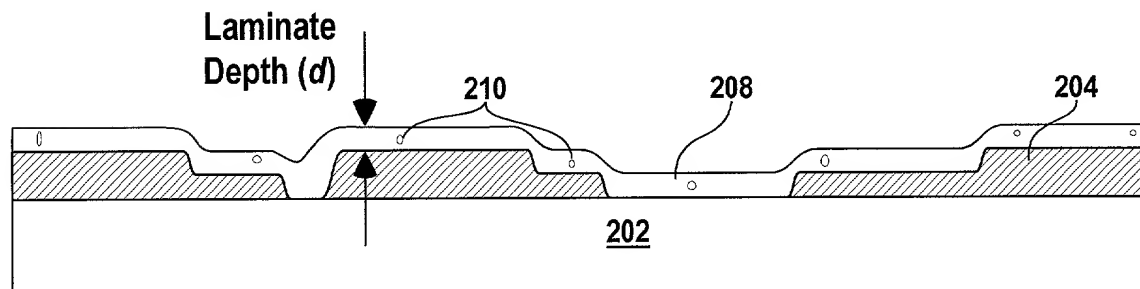
Film Laminate Over Printed Substrate



Prior Art

FIG. 2

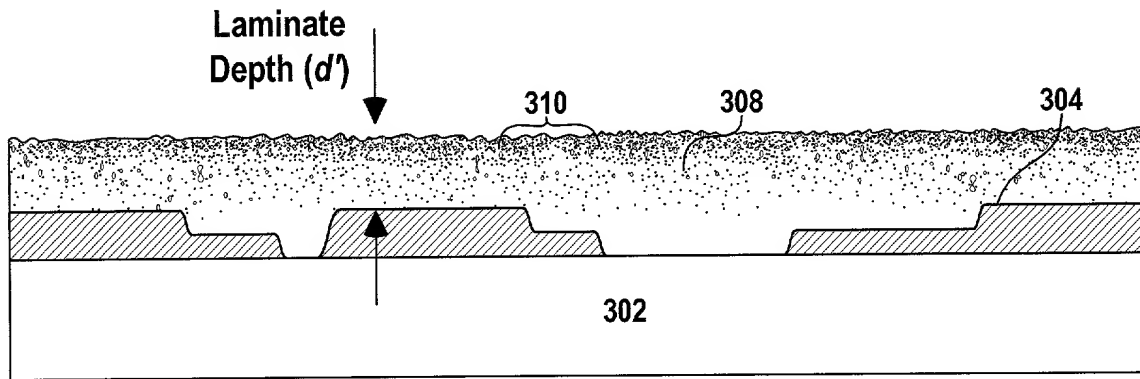
Liquid Laminate Over Printed Substrate
(Thin Layer Application)



Prior Art

FIG. 3

Liquid Laminate Over Printed Substrate
(Thick Layer Application)



Prior Art

FIG. 4

Laminate Over Substrate
(Thick Layer Application)

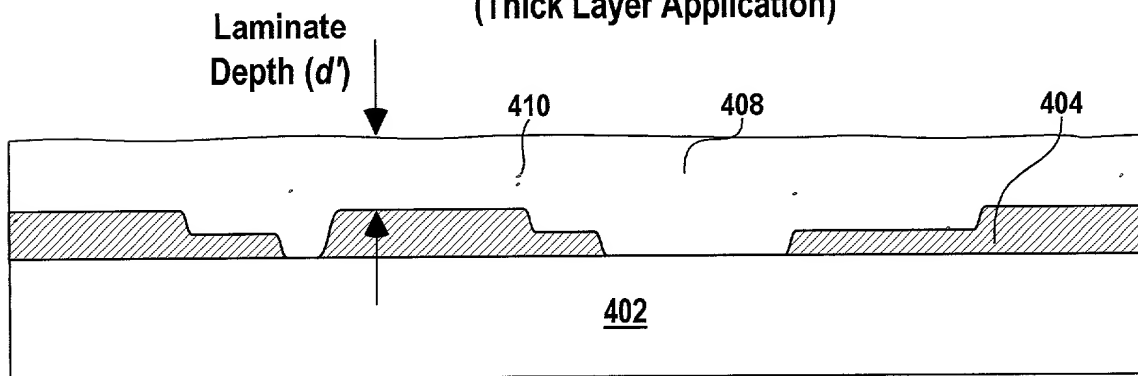
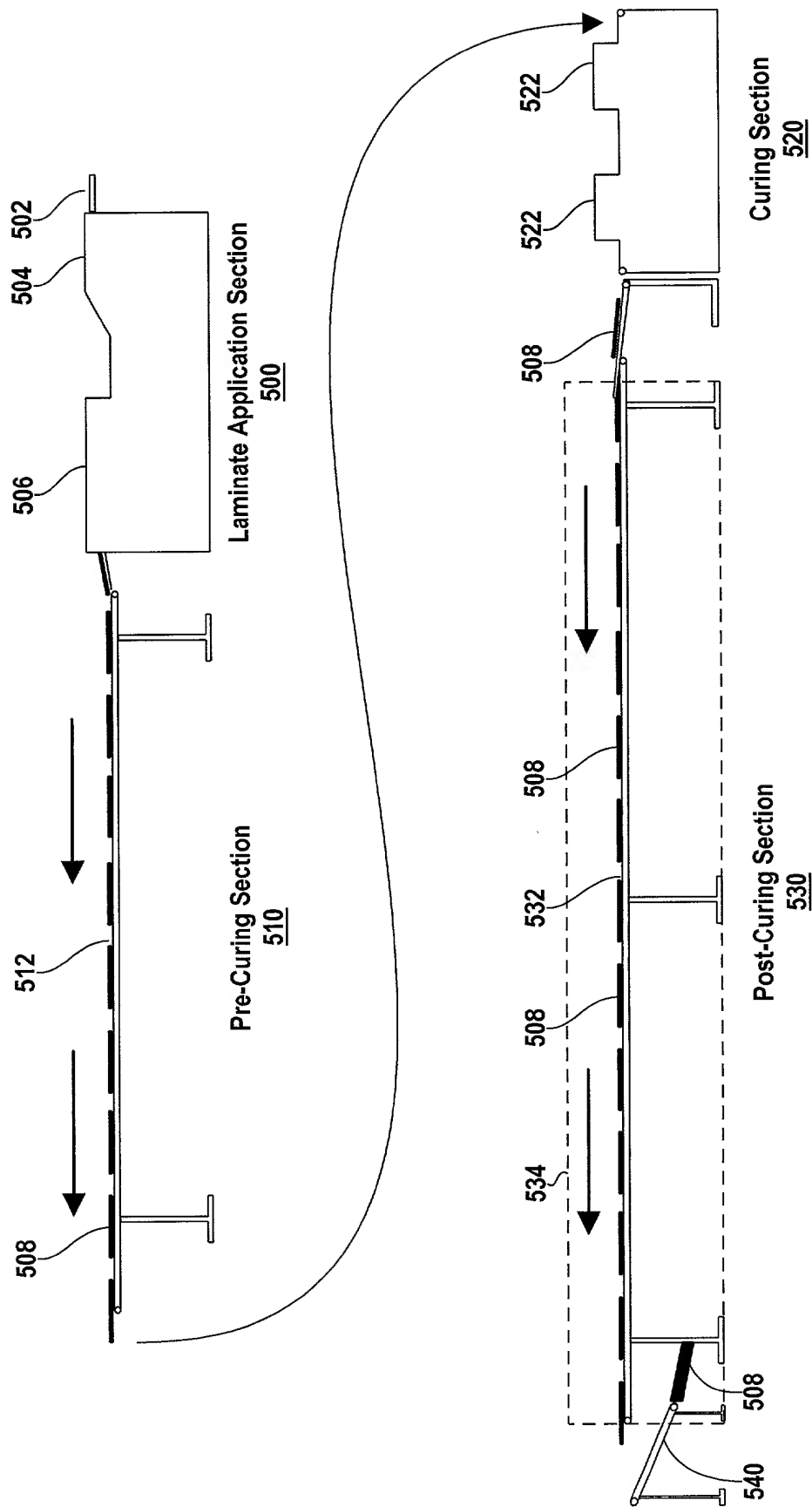


FIG. 5A

Liquid Laminator



Prior Art

FIG. 6
Wicket
538

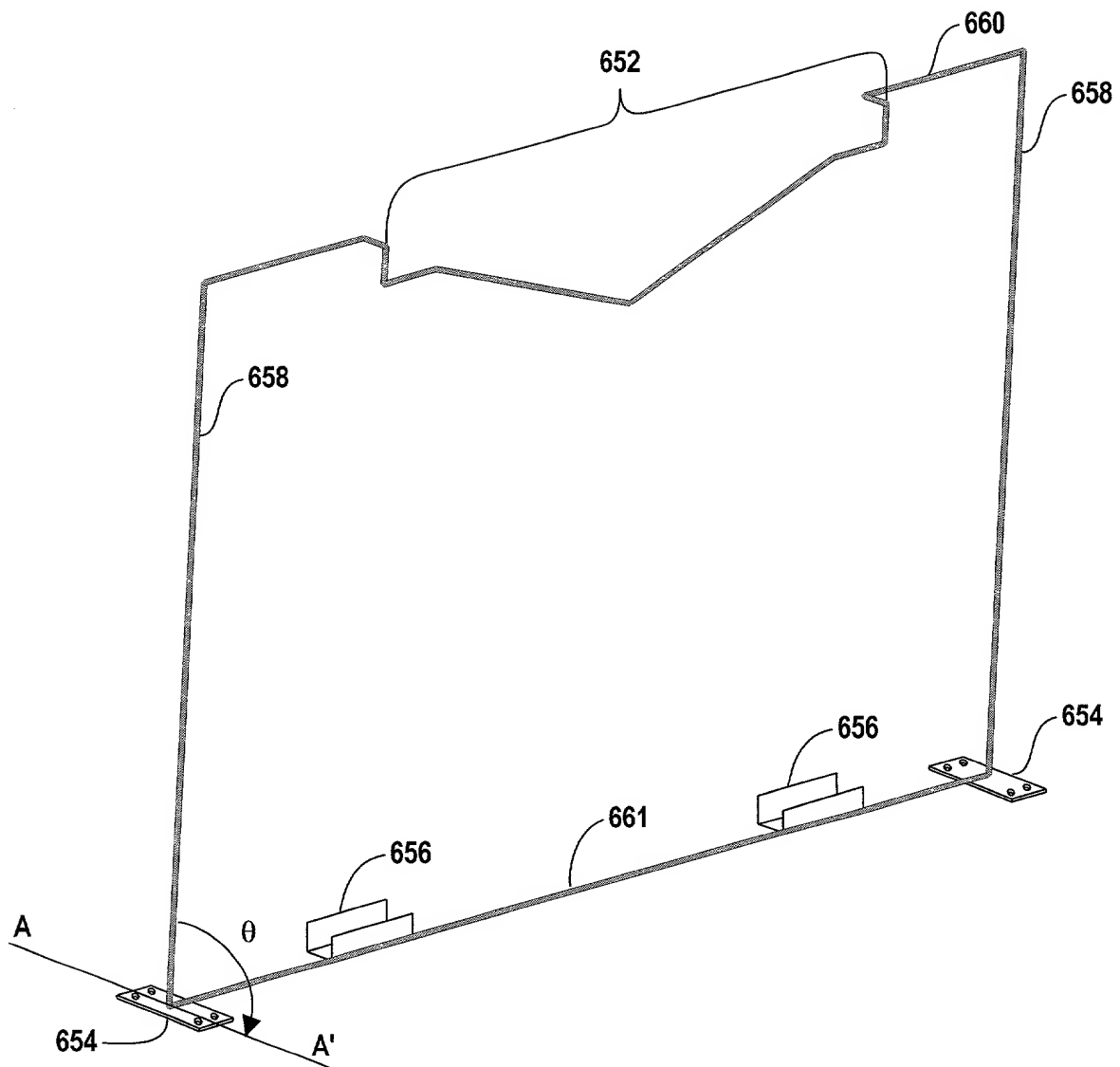


FIG. 7

Spaced Optimized Sheet Curing System

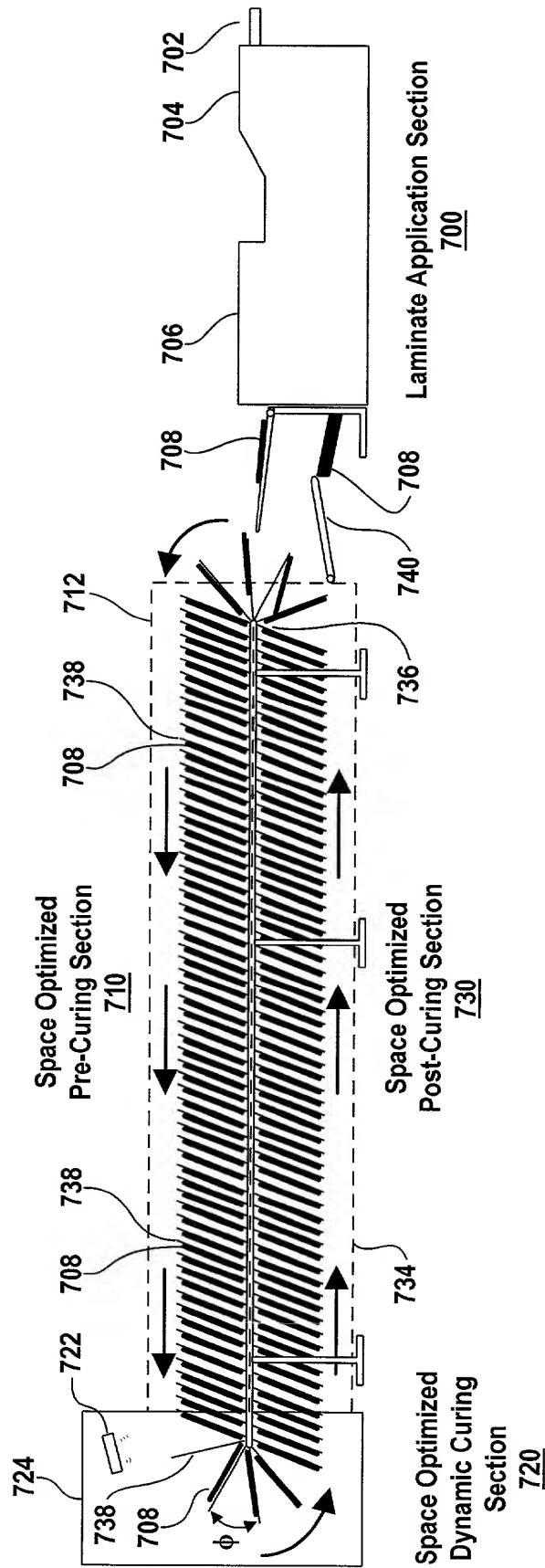
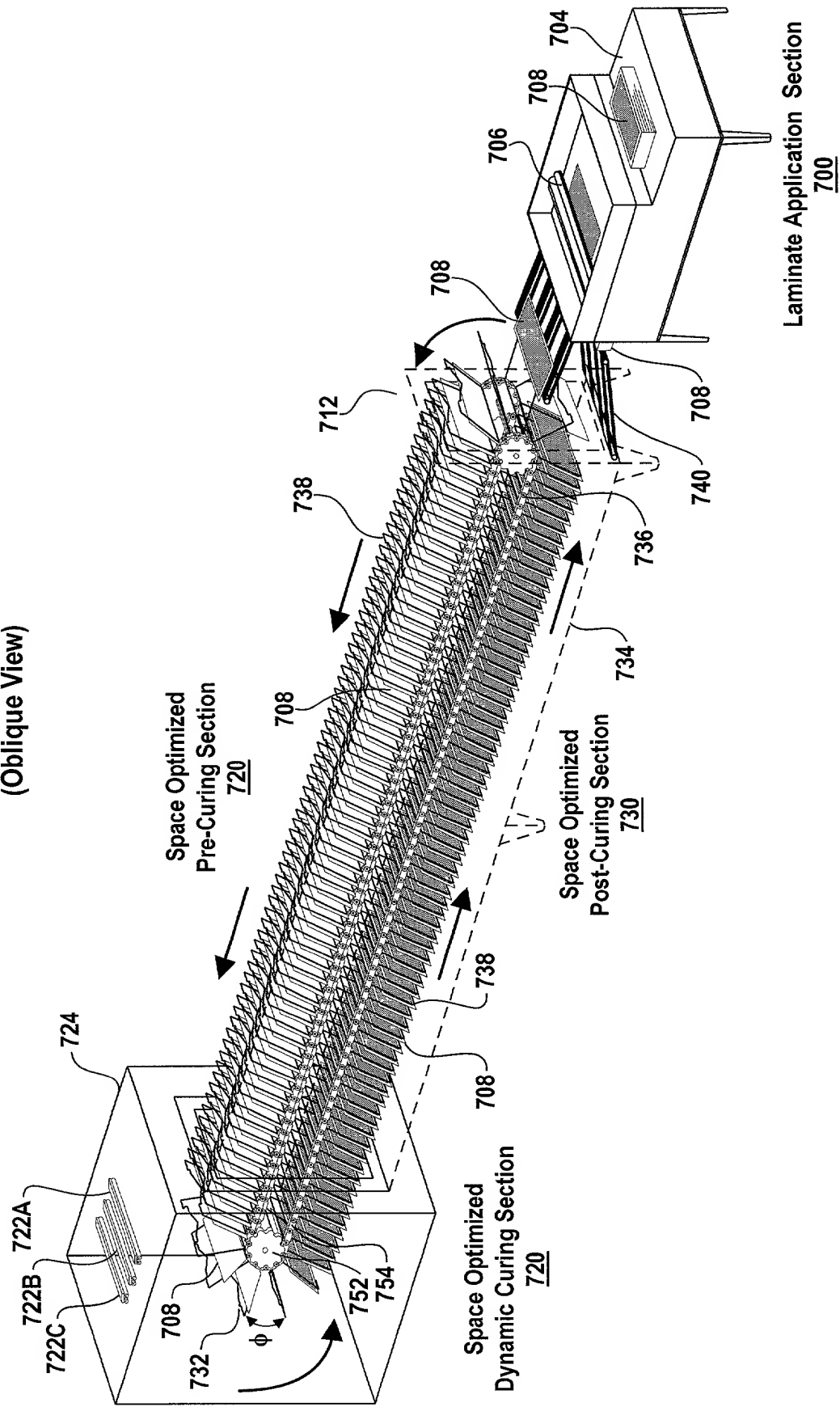
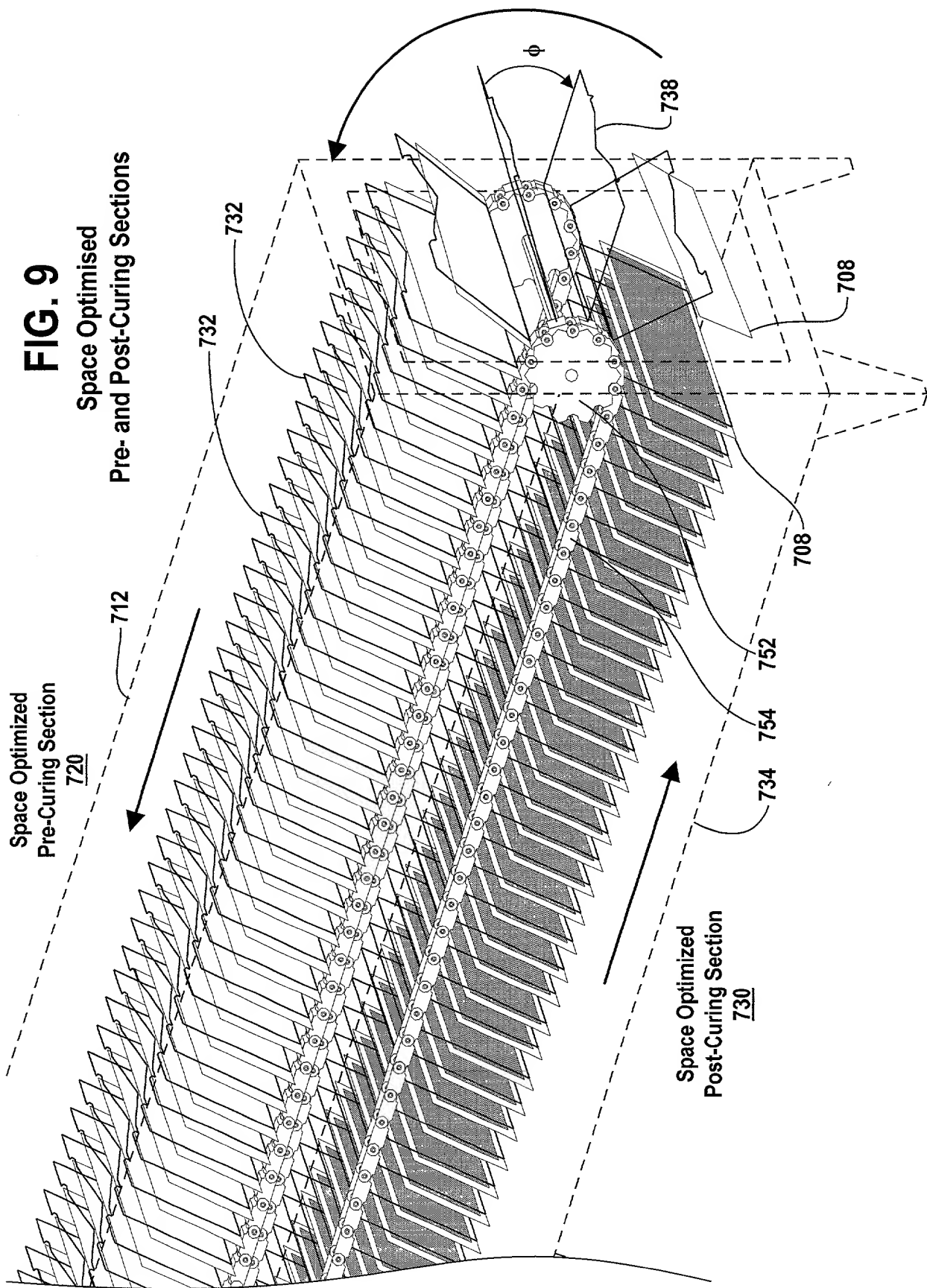


FIG. 8

Space Optimized Sheet Curing System
(Oblique View)





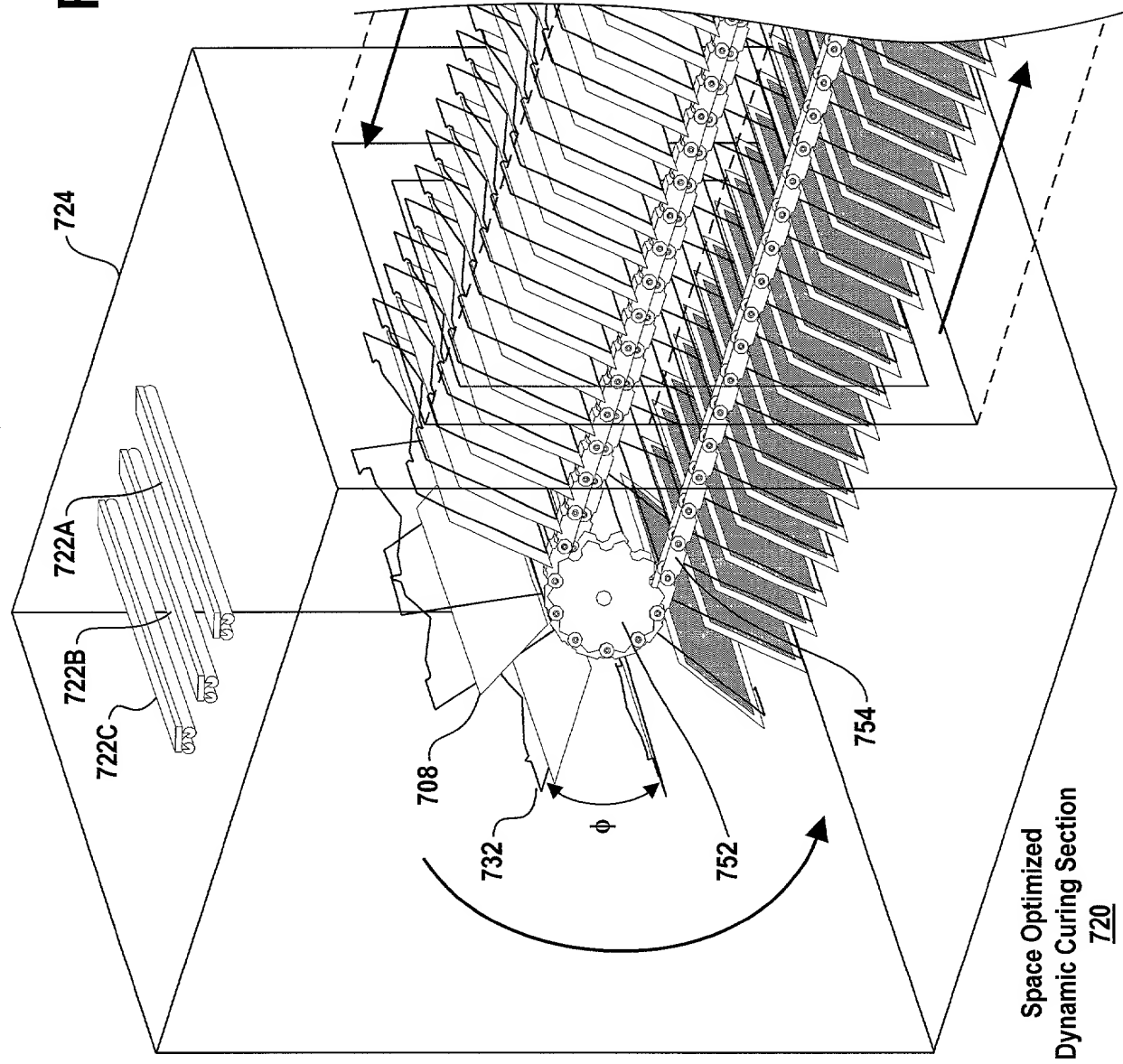


FIG. 10